



#### **Overview**

This standard is about extracting wood and wood products using motorised machines such as tractors, ATV adaptations, compact skidders and "iron horse" or similar tracked machines.

When working with machinery you need to be appropriately trained, and hold current certification where required, in line with relevant legislation.

Your work must conform to all relevant legislation and codes of practice when carrying out this work.





#### Performance criteria

#### You must be able to:

- 1. assess risks associated with the site and the proposed work
- 2. select and implement appropriate working methods, in accordance with the assessed risks
- select and use the appropriate personal protective equipment (PPE) for the work
- 4. plan how you will carry out the work
- 5. select the right motorised machine and other tools and equipment, such as trailers, for the work you are doing
- 6. maintain the security of machinery and equipment on site
- 7. select, prepare and maintain access and egress routes in a serviceable condition
- 8. safely load and unload motorised machine from transporter where required
- 9. prepare the machine and equipment by carrying out pre-use checks and adjustments, in accordance with specifications, including all safety guards
- 10. check the immediate work area for hazards and obstacles before operating the machine and use the correct warning signals at all times
- 11. operate and manoeuvre the machine safely, and in a way that is consistent with the type of machine, weather, ground conditions, types of terrain and sire restraints
- 12. deal with any hazards or obstacles encountered during the operation, in accordance with standard practice
- 13. utilise additional safeguards when reversing or manoeuvring and comply with safety distances adjacent to roads and tracks or where others are working
- 14. maintain the efficiency of the machine through appropriate handling and maintenance
- 15. extract wood and wood products effectively and efficiently using agreed extraction routes
- 16. grade and separate wood and wood products, in accordance with the specification
- 17. accumulate wood and wood products in the agreed area, to facilitate uplift and onward dispatch
- 18. stop and isolate the machine on completion of the activity and leave secure and in a suitable condition for future use
- 19. ensure the site is left in a condition which meets environmental requirements, in accordance with the specification
- 20. maintain the health and safety of yourself and others at all times, in accordance with relevant legislation





# Knowledge and understanding

You need to know and understand:

- 1. how to identify hazards and assess risks
- 2. how to interpret risk assessments
- 3. the selection, use and care of personal protective equipment (PPE)
- 4. site procedures including communication systems and emergency planning
- 5. why it is important to maintain the safety and security of machinery and equipment on site
- 6. the importance of planning how you will carry out the work
- how to select the right motorised machine and the advantages and disadvantages of using different machines to extract wood and wood products
- 8. the requirements for machine and operator protection structures
- 9. the procedure for loading and unloading the machine from transporter where required
- 10. the need for and benefits of carrying out routine operator checks and basic maintenance and repair in line with the manufacturer's recommendations
- 11. the legal requirements for checking equipment
- 12. how to mount and dismount the machine safely
- 13. how to start and stop the machine including the correct process for jump starting
- 14. the function of all controls and instruments for the machine, including on board computer systems where fitted
- 15. how to interpret product specifications and sort the produce into product categories during loading
- 16. the capabilities and limitations of the motorised machine used, including slope limitations and the maximum safe working load
- 17. how to select suitable extraction routes
- 18. the implications of terrain, ground conditions, season, weather, load and timber type/condition on planning access routes and driving the machine
- 19. the effect of unbalanced loads on extraction
- 20. the methods of grading, stacking and handling products
- 21. the potential impact of your work on the environment and how this can be minimised
- 22. your responsibilities under relevant environmental, health and safety legislation and codes of practice



# Extract wood and wood products using motorised machines

# Scope/range

Use one or more of the following:

- tractors
- ATV adaptations
- compact skidders and "iron horse"
- similar tracked machines



### Extract wood and wood products using motorised machines

## **Glossary**

#### Specifications:

- drawings
- schedules
- · method statements
- Standard Operating Procedures (SOPs)
- manufacturers' guidelines
- customer requirements

#### Operator environment:

- seat
- · steering wheel
- mirrors
- seat belt

#### Ground conditions:

- Wet
- Dry
- Frost
- Ice
- Mud
- · Loose ground

#### Terrain:

- hard surfaces
- soft surfaces
- uneven surfaces
- slopes

#### Protection structures:

- Operator Protective Structures (OPS)
- Roll Over Protective Structures (ROPS)
- Falling Object Protective Structures (FOPS)

## LANTw43



# Extract wood and wood products using motorised machines

Developed by	Lantra
Version Number	2
Date Approved	February 2017
Indicative Review  Date	February 2021
Validity	Current
Status	Original
Originating Organisation	Lantra
Original URN	LANTw43
Relevant Occupations	Arboriculture and forestry; Chainsaw and forest machine operators
Suite	Treework
Keywords	forest; timber; extract; wood; tractors; trailers; ATV adaptations; compact skidders; iron horse